

SHIP 25/01

Work Order ID 55360

January 19, 2010 8:37:50 AM



Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Disabling

Start Date: 1/14/10 Start Qty: 1.00



Cust Item ID:

Required Date: 1/18/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-739-011CHG002

8.6.1.20

HJ for BG 10/01/20

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-1-20 CP SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

2) 8.6.1.20

(H)

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-739

011: Location: _____ PPP Rev: B

Numbers For The Following: D3370-041 C574A

041 C420A

Record Key

D3393-

10-1-21 @ 10 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/22 JF
MF 10-1-21

Picklist Print

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Work Order ID: 55360

Parent Item: D206-739-011

Parent Item Name: Dual Disabling

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Start Date: 1/14/10

Required Date: 1/18/10

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D3370-041

Manufactured No

Each

15.0000

1.0000



Pedal Lock Assembly

10-1-20

sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

44257

4

45749

3

47276

2

50718

6

D3393-041

Manufactured No

120

Each

4.0000

1.0000



Battery Lock Assembly

10-1-20

sf (10)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

43420

1

45559

3

4.0 PARTS LIST

| -015 | Part Number | Description |
|------|--------------|----------------------------------|
| X | D206-739-011 | DUAL DISABLING KIT |
| 1 | D3370-041 | TAIL ROTOR PEDAL DISABLING KIT |
| 1 | D3370-051 | * PEDAL LOCK ASSEMBLY |
| 1 | D3384-041 | * CYCLIC SOCK |
| 1 | HX-81 | * 1/4" -20 SOCKET HEAD CAP SCREW |
| 2 | AN960-416 | * WASHER |
| 1 | D3373-5K | ** KEY, REPLACEMENT |
| 1 | D3393-041 | BATTERY DISABLING KIT |
| 1 | D3373-1K | ** KEY, REPLACEMENT |

* shown for reference only, part is included in D3370-041 assembly above

** shown for reference only, p/n for ordering replacement keys